

List of machines

Automatic lathes

CNC automatic lathes

5 pcs.	5-axes	diameter up to 16 mm	with autom. bar feeder	Star SA 12/16
2 pcs.	5-axes	diameter up to 25 mm	with autom. bar feeder	Star KJR 25
1 pcs.	8-axes	diameter up to 10 mm	with autom. bar feeder	Star SW 7R 7/10
5 pcs.	9-axes	diameter up to 12 mm	with autom. bar feeder	Star SV 12
7 pcs.	8-axes	diameter up to 20 mm	with autom. bar feeder	Star SV 20
4 pcs.	9-axes	diameter up to 32 mm	with autom. bar feeder	Star SV 32
10 pcs.	6-axes	diameter up to 20 mm	with autom. bar feeder	Star SR 20R
2 pcs.	7-axes	diameter up to 32 mm	with autom. bar feeder	Star KNC 32II
1 pcs.	6-axes	diameter up to 32 mm	with autom. bar feeder	Star KNC 25-32
2 pcs.	11-axes	diameter up to 20 mm	with autom. bar feeder	Star SW 20
3 pcs.	11-axes	diameter up to 32 mm	with autom. bar feeder	Star ECAS 32T
1 pcs.	12-axes	diameter up to 38 mm	with autom. bar feeder	Star ST 38

Multi-spindle machines

1 pcs.	14-axes	diameter up to 16 mm	with autom. bar feeder	Tornos MultiSwiss
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CNC turret automatic machines

1 pcs.	5- axes	diameter up to 65 mm	with autom. bar feeder	Index ABC
1 pcs.	5- axes	diameter up to 60 mm	with autom. bar feeder	Index ABC
3 pcs.	8- axes	diameter up to 65 mm	with autom. bar feeder	Index G 200
1 pcs.	7- axes	diameter up to 65 mm	with autom. bar feeder	Nakamura WT-250
1 pcs.	8- axes	diameter up to 42 mm	with autom. bar feeder	Nakamura WY-100
2 pcs.	8- axes	diameter up to 51 mm	with autom. bar feeder	Nakamura WY-100
1 pcs.	11-axes	diameter up to 65 mm	with autom. bar feeder	Traub TNX 65

CNC machines turning milling grinding

- 1 pcs. 5-axes simultaneous milling center Hermle C600
- 1 pcs. milling centers Haas Super VF
- 1 pcs. turning center Supermax YCM-GT250MA
- 2 pcs. fine lathes Schaublin 110 / Gildemeister CTX
- 1 pcs. cylindrical grinding machine Studer

Secondary operations

- 1 pcs. cylindrical grinding machine Tschudin HTG 410 with internal grinding equipment
- 2 pcs. surface grinding machine Alpa RT 450 / Agathon 150
- 2 pcs. centerless grinding machines
- 1 pcs. honing machines
- 2 pcs. thread rolling machines and burnishing equipment

- 1 pcs. US cleaning unit with laminar flow box KKS
- 1 pcs. cleaning unit Pero

various milling, turning and drilling machines

different vibratory grinding installations

production of subassemblies

Laser technology

- 1 pcs. marking laser Trumpf
- 1 pcs. marking laser Rofin